



BiOPak
It doesn't cost the earth

THE MORE SUSTAINABLE
PACKAGING CONCEPT



BECAUSE
**THERE IS NO
PLANET B.**



RENEWABLE
MATERIAL

COMPOSTABLE
MATERIAL

RESPONSIBLE
SOURCING

RESOURCE
EFFICIENT

RECYCLABLE
PRODUCT



GOOD FOR NATURE AND FOR BUSINESS

Want to present your whole concept as more sustainable, from your ingredients to your packaging? Our range is the natural choice and helps to lower the carbon footprint. It enables you to get virtually whatever product you need in an eco-conscious, stylish, convenient format. The most extensive range of its kind, it builds on our many decades' experience of working with materials and designs. If you are looking to show that, for your business, quality, safety and environmental standards always go hand-in-hand, look no further.

WHAT IS A CARBON FOOTPRINT?

Carbon footprint is used to describe the climate impact of a product over its entire life cycle. A calculation is made based on the type of material of the product, the energy used in manufacturing, transport, use phase and end-of-life handling.

The carbon footprint should be used with care since it is a simplified study of a complex reality. It does not describe the problem of plastics in the sea or use of chemicals and is dependent on facts like type of energy used and waste handling infrastructure.

A plant-based product may theoretically reach a zero carbon footprint when only renewable energy is used in the chain. A fossil-based plastic does not have this potential.

PRODUCTS

For packaging material the carbon footprint of the product is consistently lower than for the goods they protect. For plastic products, the transport is typically less than 10-15 % of the overall footprint, also when shipped from China to Europe.

Calculations show that for Duni products for the same use, bagasse and paper products have the lowest carbon footprint.

RESEARCH BASED

There are numerous studies that calculate the carbon footprint according to the ISO standard ISO 14044. There are databases to give the average findings of these studies. The numbers shown are calculated by an environmental consultant, Southpole.

Carbon dioxide emissions from a Duni product life cycle are typically divided into:



Raw materials manufacturing



Manufacturing of finished product

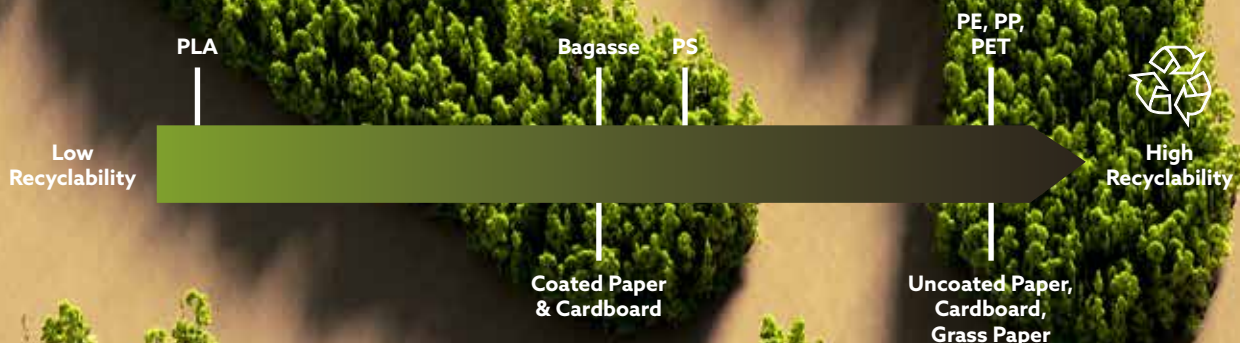


Transport of finished product



Product end-of-life

Recyclability of Duni materials:

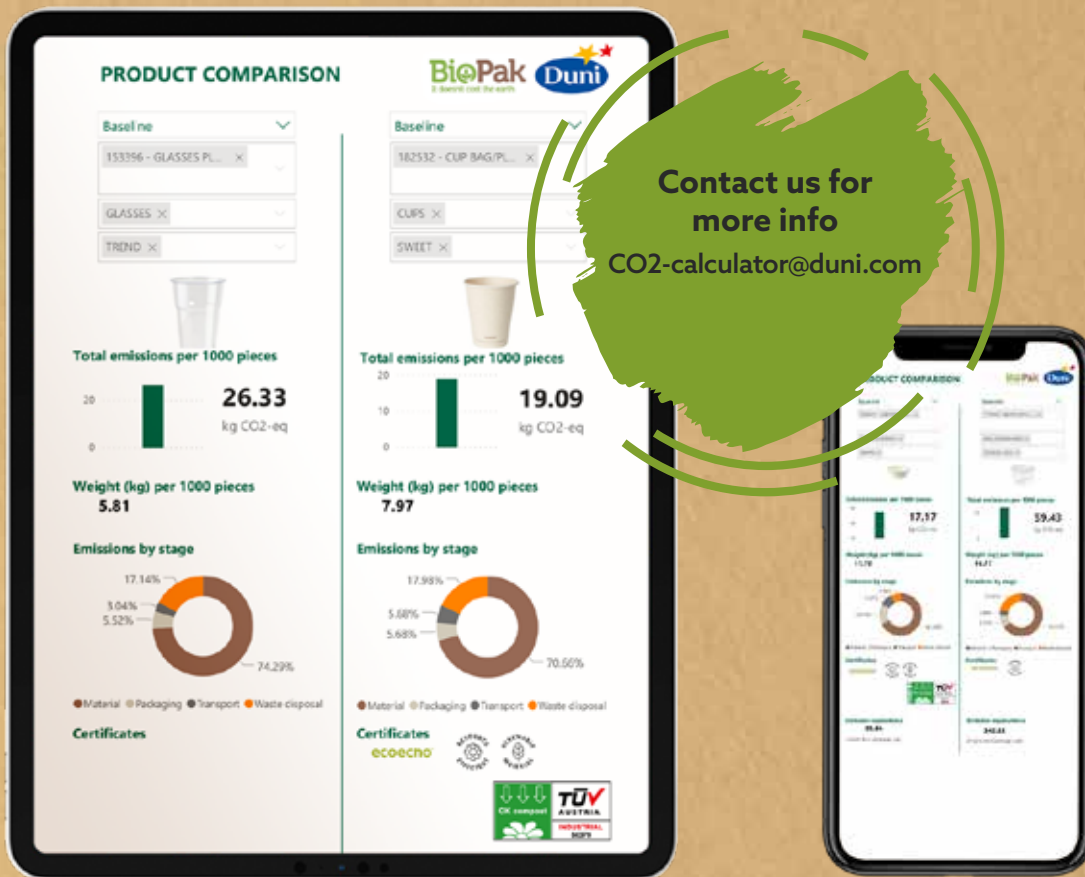


DISCOVER OUR NEW CARBON FOOTPRINT TOOL

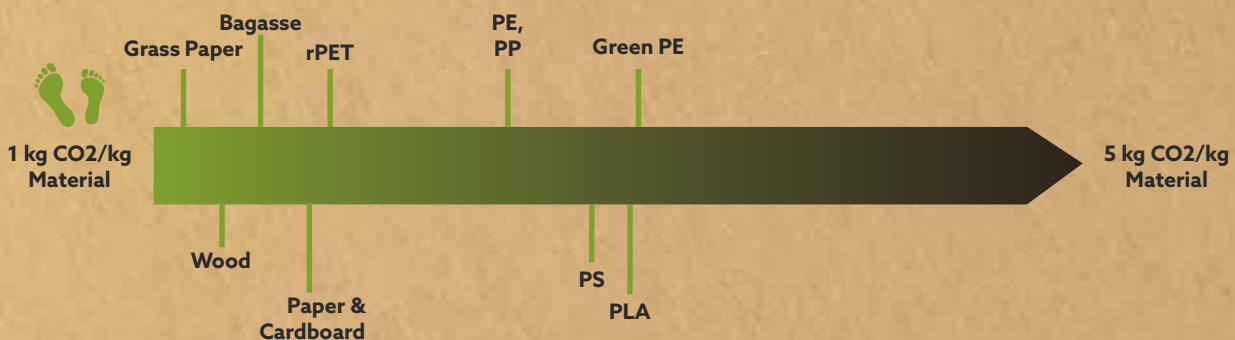
For more than a decade we have been constantly improving our offer of more sustainable packaging, with the goal of lowering our carbon footprint. We are focused on the larger picture of a product's life cycle. Part of the focus will be on developing the material of the product, plant-based alternatives and resource efficiency, for example. The other part of the focus will be on different end-of-life options, composting is an example when it's a relevant alternative. We are constantly looking for new ways to improve and innovate the full life cycle of our products so that the beginning and end of the life cycle are in line with more sustainable solutions.

We help you with the calculation of your carbon footprint for your take-away packaging choice, also considering different end-of-life options depending on different recycling streams in your country.

Get in contact with us if you would like help with figures to be used in communication with your customers.



Carbon Footprint of Duni materials:





HORECA:
77%
CHOOSE DUNI
FOR QUALITY

77 % choose quality as the main reason for buying Duni products.*



LOOKING FOR PARTNER WITH HIGH ETHICAL AND ENVIRONMENTAL STANDARDS?

If you want to uphold sustainable values, you need to be confident that your products come from a partner who shares them. Duni Group does:

- All mindful products are independently tested to ensure optimal sustainability.*
- Our sites are certified to the ISO 14001 and ISO 9001 management systems for environment and quality.
- Duni is certified for environmental labels such as FSC®, Swan Nordic Ecolabel and OK Compost.
- We audit all our suppliers annually to ensure they uphold sustainable values, follow our Code of Conduct and comply with EU regulations.

* Explore our **Blue Mission** on [Duni.com](https://www.duni.com)





“
HORECA:
87%
 HAVE LOOKED
 FOR ECOECHO®
 ”

87 % have, at sometime, looked for an ecoecho®-product. 32 % have purchased a Duni product for environmental reasons.*



*Duni Corporate Responsibility customer Survey 2016

WHICH MATERIAL IS BEST FOR YOUR BUSINESS?

Different materials suit different needs. They also vary in terms of how they impact the environment. This guide will help you to choose the right one(s) for your business.

Product/ material	Resource efficient	Renewable	Compostable	Responsibly sourced
Bagasse/Fiber	✓	✓	✓	-
PLA plastic	-	✓	✓	-
Ecoecho® bioplastic	-	✓	-	-
rPET	✓	-	-	-
PLA	-	✓	✓	-
PBS lined paper	-	-	✓	-
FSC Cardboard	-	✓	-	✓
Wood	-	✓	-	-

LOVE FOOD? WORK WITH IT!

FOLLOW US ON INSTA & LINKEDIN





“
CONSUMERS:
55%
ARE HAPPY TO
PAY EXTRA
”

Today, a majority of consumers are willing to pay extra for products from companies committed to positive social and environmental impact*.



*Nielsen global survey 2014

BAGASSE

Compostable bagasse is a great example of upcycling. It is made with surplus natural material from sugar production: sugar cane stems.

Bagasse will readily biodegrade under controlled composting conditions. Once composted it turns to soil in just a few weeks.

- Suitable for industrial or home composting
- May be sorted with food waste or recycled with cardboard depending on local regulations
- Available certification: EN13432

rPET

rPET is made from recycled plastic bottles – which otherwise would end up in landfill sites or burnt as fuel. Typically, rPET has a 50% lower carbon footprint than virgin plastic.

Our rPET products contain up to 100% recycled plastic.

The rPET we use is regularly tested to ensure it meets food safety rules – and for content of metals and hazardous materials.

- Documented supply chain
- Recyclable as a standard plastic

NB: The products in our CPET ecoecho® range contain 60% rPET



“
CONSUMERS:
52%
CHECK
PACKAGING
”

Consumers are increasingly checking packaging to see its environmental impact.*



*Nielsen global survey 2014

PLA

Compostable PLA is made from surplus renewable material: fermentable corn starch. The lactic acid formed during fermentation is collected and polymerised into PLA.

Bioplastics such as PLA offer society a way to reduce dependence on fossil fuels. Consequently they are useful in helping to prevent climate change.

- Recyclable in modern recycling plants
- Available certification: EN13432

ECOECHEO® BIOPLASTIC

The manufacture of ecoecho® bioplastic is integrated with the production of sugar – in a highly efficient process.

Ecoecho® bioplastic is made from sugar cane: 94% of the organic carbon in the material is from plant-based resources.

LCA (life cycle assessment) shows ecoecho® bioplastic has a 25% lower carbon footprint than standard plastics.

- Recyclable as a standard plastic

CARDBOARD

All the cardboard solutions we offer are made from renewable materials. In most cases they are compostable too.

To qualify as ecoecho®, our cardboard products must be either FSC-certified or have a compostable lining. Some meet both these criteria.

- Recyclable as cardboard
- Available certification for PLA or PBS-lined products: EN13432

THE MORE SUSTAINABLE SEALING SOLUTION



A unique one-stop-shop concept, Duniform® combines smart design, excellent functionality, service and support, and great value.

Duniform® enables you to provide stylish, mindful packaging that adds feel-good factor to every meal you serve.

We offer a suite of ecoecho® items that fit the Duniform® concept. This includes a wide selection of eco-conscious, attractive and sealable take-away trays and glasses.



**BIG IMPACT,
SMALL INVESTMENT**

Branded solutions can make a big difference to the success of your business – for a surprisingly small investment.

Personalised items project professionalism and, chosen well, can simplify day-to-day operations.

At Duni we offer expert guidance and solutions for all personalisation needs and budgets.

Our offering ranges from adapted standard products from our assortment – like take-away boxes, cups and glasses – to fully customised solutions.



MINDFUL MATERIALS

Today's consumers are prioritising brands that show care for the environment. The materials you use send a powerful message about your business.



SMART FORMATS

When it comes to standing out, biggest isn't always best. One example: the stickers we offer make a big impact for a relatively small investment.





YOUR GREATEST ASSET? YOUR IDEAS.

Behind every great business is a great brand. And all brands start life as imaginative ideas. The best stand out, as they reflect the individuality of their creators.

Guided by you, our in-house team can create top-quality personalised solutions that do just that. So, what's the best way to bring your vision to life?



COLOUR-TUNING

Use colours to stand out on the shelf and on the go, as well as identify different ingredients to make products easy to recognise for customers.



LIVE TASTEFUL. NOT WASTEFUL.

Designed to make an impact, the Atlantis concept meets the demands of sustainably-minded customers who want to eat good stuff that comes in mindful packaging - helping to reduce their carbon footprint.

Organic shapes are optimised for a different style of bowl that emphasises a love for planet Earth. All products are designed with the circular economy in mind, and can be composted at home, recycled or reused to eliminate waste.





BIOPAK ATLANTIS BIOBOWL CONCEPT

- Suitable for a wide range of solid, semi-solid and semi-fluid foods
- Made from plants, designed with the circular economy in mind
- Suitable for industrial composting
- Cutlery crafted from FSC®-certified wood



Material: Bagasse max +100°C (microwarmable)
 RPET max +70°C / Wood max +70°C
 Bamboo max +70°C / Rubber

BioPak
 It doesn't cost the earth



No.	Article	Description	Colour	Material	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	190033	Atlantis Bowl	White	Bagasse	160x149x45	500	8x50
2	190034	Atlantis Bowl	White	Bagasse	160x149x75	900	8x50
3	190035	Atlantis Lid for 190033/-34	Transparent	RPET	164x150x17	-	4x50
4	190036	Atlantis Lid for 190033/-34	White	Bagasse	166x150x12	-	16x50
5	190037	Rubberband Large	White	Rubber	315x3x1	-	4x100
6	190038	Rubberband Small	White	Rubber	240x3x1	-	4x100
7	190039	Atlantis Spoonstick	Brown	Bamboo	220x24x8	-	10x100
8	190040	Atlantis Stick	Brown	Bamboo	220x8x8	-	10x100
9	190041	Atlantis Scoop	Brown	Wood	64x55x14	-	10x100



1 New



2 New



3 New



4 New



5 New



6 New



7 New



8 New



9 New

OCTABAGASSE CLASSIC SHAPE NEW ECO-CONSCIOUS PROFILE

The mindful materials used to make Octabagasse boxes add an extra dimension to a classic design, which offers best-in-class display and handling performance. If you want to impress your customers and your team, look no further.

▶ WATCH THE MOVIE

Check out the Octabagasse movie at Duni.com/octabagasse



EASY TO CARRY

Combining first-class portability and sustainability, Octabagasse boxes feature easy-to-grip edges. The result? They are easier to work with and dine from.

CRYSTAL-CLEAR rPET LIDS

Made from 100% recycled plastic, the transparent rPET lids contrast elegantly with the bagasse and make your food look delicious.

NATURAL-LOOK BAGASSE LIDS*

Does an opaque lid suit your concept better? Go for the bagasse lids which seamlessly match the bases and create an elegant eco-look. * available from Q2/2019

SUPER-SECURE CLOSING

Both the rPET and bagasse lids shut securely to protect against spills and waste. The bagasse lids, in particular, incorporate wings and lock shut with a satisfying haptic click - a feature customers and staff are sure to appreciate.

NEW

TAKE-AWAY BOXES



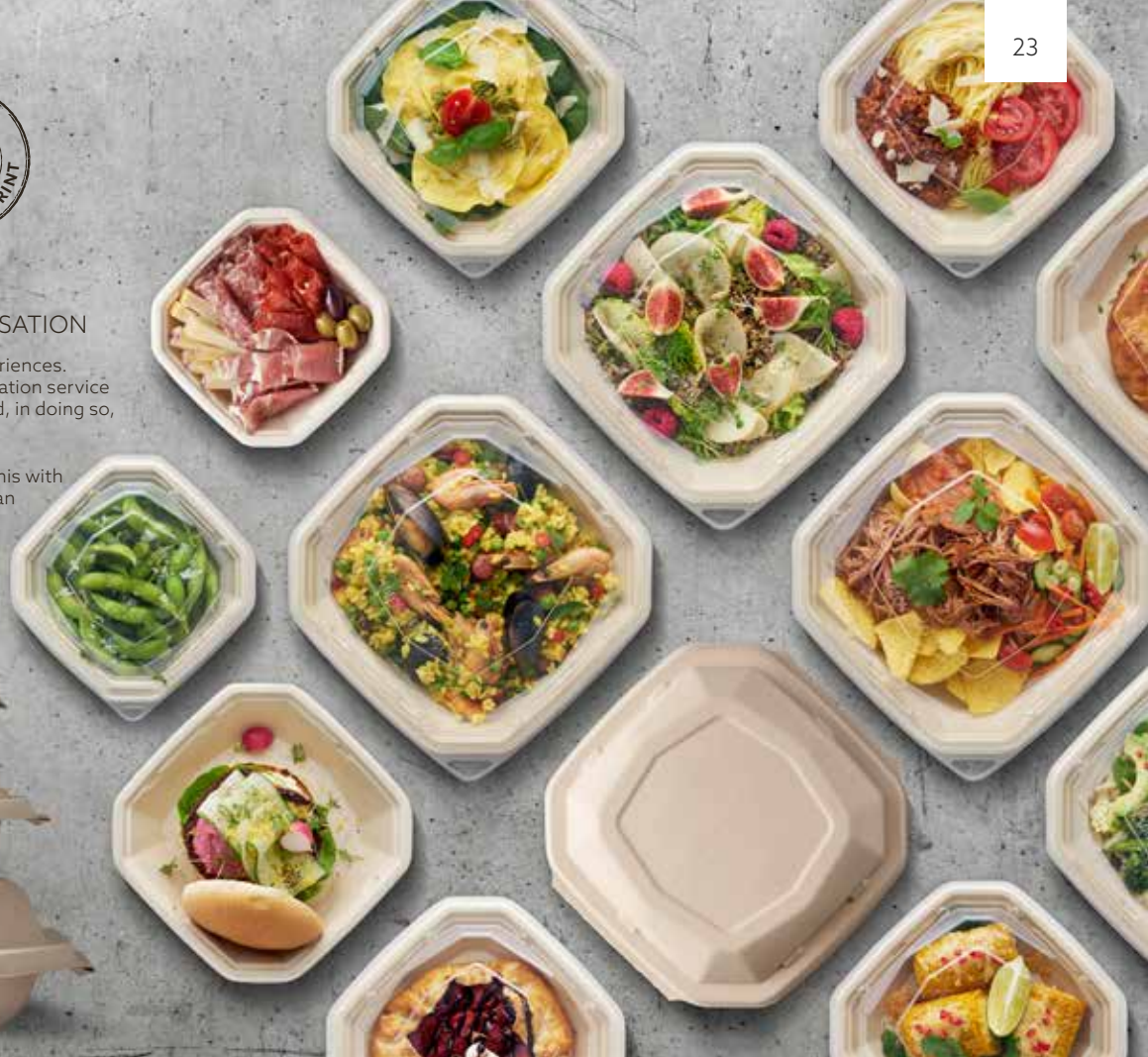


STAND OUT WITH PERSONALISATION

Today's consumers want individual experiences. You can take advantage of our Customisation service to give your customers exactly that - and, in doing so, build your brand.

Our experienced team can help you do this with speed and efficiency. Specifically, they can emboss the 100% rPET lids and provide custom Stickers and Sleeves.

SMART STACK SYSTEM



Material: Bagasse: max +100°C (microwarmable)
rPET max +70°C, anti-fog

ecoecho®



No.	Article	Description	OK Compost	Colour	Material	Size LxWxH (mm)	Vol (ml)	Qty/Cart.
1	188140	Octabagasse	*	Brown	Bagasse	152x152x38	400 ml	6x50
1.1	188143	Lid for 188140		Transparent	100% rPET	160x160x39	-	9x40
1.2	188148	Lid for 188140	*	Brown	Bagasse	202x160x37	-	4x80
2	188141	Octabagasse	*	Brown	Bagasse	183x183x42	650 ml	6x50
2.1	188144	Lid for 188141		Transparent	100% rPET	191x191x35	-	4x40
2.2	188149	Lid for 188141	*	Brown	Bagasse	244x192x32	-	6x50
3	188142	Octabagasse	*	Brown	Bagasse	224x224x42	1000 ml	8x50
3.1	188145	Lid for 188142		Transparent	100% rPET	233x233x44	-	4x40
3.2	188150	Lid for 188142	*	Brown	Bagasse	290x233x42	-	4x50

* = OK Compost industrial



1

1.1 Matching lid



1.2 Matching lid*



2

2.1 Matching lid



2.2 Matching lid*



3

3.1 Matching lid



3.2 Matching lid*



* available from Q2/2019



BAGASSE BOWLS

- Mindful, eco-conscious materials
- Compostable Bagasse
- 100% rPET lids, anti-fog



Material: Bagasse max +100°C (microwarmable)
rPET max +70°C, anti-fog

ecoecho®



No.	Article	Description	Colour	Material	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	169211	Bagasse Bowl ecoecho®	Brown	Bagasse	154x154x56	600	12x40
2	188060	rPET Lid for 169211 ecoecho®	Transparent	100% rPET	170x170x35	-	9x40
3	177000	Bagasse Bowl ecoecho®	Brown	Bagasse	194x194x48	800	8x40
4	177001	Bagasse Bowl ecoecho®	White	Bagasse	194x194x48	800	8x40
5	177002	Bagasse Bowl ecoecho®	Brown	Bagasse	194x194x60	1000	8x40
6	177003	Bagasse Bowl ecoecho®	White	Bagasse	194x194x60	1000	8x40
7	169212	Bagasse Bowl ecoecho®	Brown	Bagasse	194x194x53	900	4x40
8	169213	Bagasse Bowl ecoecho®	Brown	Bagasse	194x194x65	1200	4x40
9	177004	Bagasse Lid for 169212 / 169213 / 177000 / 177002 ecoecho®	Brown	Bagasse	194x194x27	-	8x40
10	177005	Bagasse Lid for 177001 / 177003 ecoecho®	White	Bagasse	201x201x27	-	8x40
11	188061	rPET Lid for 169212 / 169213 / 177000 - 177003 ecoecho®	Transparent	100% rPET	201x201x27	-	4x40





Ecoecho napkins are a perfect match to eco-conscious packaging. Discover the full range in our Table Top catalogues.

BAGASSE MEAL BOXES

- Compostable
- Made from renewable by-products
- Hinged lid

Material: Bagasse max +100°C (microwarmable)

ecoecho®



No.	Article	Description	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	163073	Bagasse Meal Box ecoecho®	1	162x152x80	475	4x50
2	163080	Bagasse Meal Box ecoecho®	1	185x143x62	530	6x50
3	163079	Bagasse Meal Box ecoecho®	1	239x156x63	850	4x60
4	182543	Bagasse Meal Box ecoecho®	2	241x163x65	470/300	5x50
5	163075	Bagasse Meal Box ecoecho®	1	225x201x85	1000	3x50
6	182544	Bagasse Meal Box ecoecho®	3	225x201x85	325/70/60	4x50
7	163076	Bagasse Meal Box ecoecho®	1	236x231x81	1200	2x55
8	163077	Bagasse Meal Box ecoecho®	3	236x231x81	350/120/120	2x50





BAGASSE BOXES

- Mindful, eco-conscious materials
- Compostable Bagasse
- 100% RPET lids, anti-fog

Material: Bagasse max +100°C (microwarmable)
rPET max +70°C, anti-fog

ecoecho®



No.	Article	Description	Colour	Material	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	177006	Bagasse Box ecoecho®	Brown	Bagasse	155x155x53	900	9x40
2	176871	Bagasse Box ecoecho®	White	Bagasse	155x155x53	900	9x40
3	188062	rPET Lid for 177006 / 176871 ecoecho®	Transparent	100% rPET	156x156x44	-	8x40
4	177008	Bagasse Box ecoecho®	Brown	Bagasse	230x155x36	850	12x40
5	177009	Bagasse Box ecoecho®	White	Bagasse	230x155x36	850	12x40
6	177010	Bagasse Box ecoecho®	Brown	Bagasse	230x155x46	1200	12x40
7	177011	Bagasse Box ecoecho®	White	Bagasse	230x155x46	1200	12x40
8	188063	rPET Lid for 177008-177011 ecoecho®	Transparent	100% rPET	239x165x28	-	6x40

* We are committed to creating products that lead the way when it comes to reduced environmental impact. Reflecting this, Duni rPet lids for Bagasse boxes will be made from 100% recycled material by 2018.



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MADE FROM PLANTS

Made from compostable bagasse, a state-of-the-art material that is the future of packaging, the Snack Box enables you to present your entire offering as sustainable. If you are looking for a robust feel-good solution, look no further.



BAGASSE SNACK BOX

- Compostable
- Made out of renewable by-products
- Stackable
- Hinged lid

Material: Bagasse max +100°C
(microwarmable)

ecoecho®



No.	Article	Description	Vol (ml)	Size Ø (mm) LxWxH	Qty/ Cart.
1	178071	Bagasse Snack Box ecoecho®	575	145x145x100	4x50
2	178072	Bagasse Snack Box ecoecho®	750	185x185x70	6x50





BAGASSE PIZZA BOX

- Compostable
- Made out of renewable by-products
- Keeps pizza warmer longer than regular carton

Material: Bagasse max +100°C
(microwarmable)

ecoecho®



No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	168742	Bagasse Pizza Box Bottom ecoecho®	Brown	356x356x34	3x55
2	168743	Bagasse Pizza Box Lid ecoecho®	Brown	363x363x19	3x55



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NEW



BAGASSE BOWL CONCEPT **VARIETY IS THE SPICE OF LIFE**

The eco-conscious Coppa take-away bowl concept shows you don't have to be brown to be 'green'. Perfect for the pick n' mix trend, it unites coloured FSC®-certified cardboard lids with compostable bagasse bowls. Cleverly, these are sized to meet the growing demand for small portions. We are happy to customise the lids for you too.



BAGASSE BOWL CONCEPT

- Bowls can be composted at home
- Extremely secure lid
- Creative and eco-conscious
- Perfect for the pick n' mix trend
- Customisable for added brand wow-factor
- Ideal for creating tempting displays
- Small portions can help to reduce food waste

Material: BAGASSE: max +100°C (microwarmable)
 Material: Cardboard / PE max 100°C (< 15 min), 70°C (< 2h)



No.	Article	Description	Colour	Material	Size LxWxH (mm)	Vol (ml)	Qty/Cart.
1	187045*	Coppa Bowl ecoecho	White	Bagasse	116x116x50	250 ml	10x50
2	187046*	Coppa Bowl ecoecho	White	Bagasse	116x116x66	350 ml	10x50
3	187047*	Coppa Bowl ecoecho	White	Bagasse	140x140x57	500 ml	10x50
4	187049	Coppa Lid for 187045/-46	White	Cardboard/PE	116x116x20	-	10x25
5	187051	Coppa Lid for 187045/-46	Black	Cardboard/PE	116x116x20	-	10x25
6	187054	Coppa Lid for 187045/-46	Plum	Cardboard/PE	116x116x20	-	10x25
7	187055	Coppa Lid for 187047	White	Cardboard/PE	140x140x20	-	12x21
8	187057	Coppa Lid for 187047	Black	Cardboard/PE	140x140x20	-	12x21
9	187060	Coppa Lid for 187047	Plum	Cardboard/PE	140x140x20	-	12x21

*These products are compostable





GRASS PAPER CONCEPT

It's the magic of nature. From grass, to seed, to flour, to delicious, nutritious bread. So what better way to complete the experience of baked goodies than by serving them in eco-conscious packaging that's made from grass paper? With the eco conscious new Bloom concept, you can! If you want do well by doing good, check it out.

▶ WATCH THE MOVIE

Check out the Grass Paper Concept Bloom at Duni.com/bloom



BLOOM GRASS PAPER CONCEPT

- Designed in Sweden. Made in Germany.
- Grass paper is very energy-efficient to produce
- Only 2 litres of water needed to produce 1 ton of grass fibre pulp
- Material has unique eco-look and feel
- Sizes for all needs, from baguettes to sandwiches, buns and cookies
- Bloom grass paper products have a low Carbon Footprint.

ecoecho®

Material: Grass paper max +90°C

No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	190059	Grass Paper Tray, Bloom Small	Natural	150x145x45	500
2	190058	Grass Paper Tray, Bloom Medium	Natural	225x150x55	500
3	190057	Grass Paper Tray, Bloom Large	Natural	285x135x45	500
4	190056	Grass Paper Bag, Bloom Mini	Natural	175x120	500
5	190055	Grass Paper Bag, Bloom Medium	Natural	310x200	500
6	190054	Grass Paper Bag, Bloom Large	Natural	450x300	500
7	190053	Grass Paper Bag, Bloom Long	Natural	500x150	500
8	190052	Grass Paper Wrap, Bloom Mini	Natural	345x290	1000
9	190051	Grass Paper Wrap, Bloom Large	Natural	462x390	1000
10	190050	Grass Paper Wrap, Bloom XL	Natural	695x590	500

1 New



2 New



3 New



4-5 New



6-7 New



8-9-10 New



Add a flexible finishing touch; we offer profile printed stickers and adhesive sleeves that enable you to promote your brand on-the-go





VIKING ECOECHO®

- Made from FSC®-certified cardboard and PLA made from 100% renewable resources
- Modular, stackable and microwarmable
- Tapered edges for strong leak-resistance
- 2-piece design with crystal-clear lid

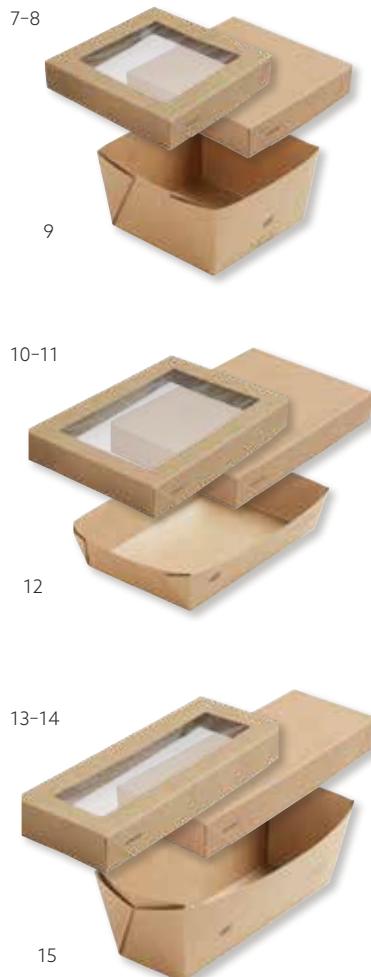
ecoecho®



Material: Cardboard/PLA max +100°C

No.	Article	Description	Colour	Size (mm) LxWxH	Volume (ml)	Qty/ Cart.
1	188114*	Viking ecoecho® Cube Mini Lid	Brown	75x75x20	-	1x300
2	188113*	Viking ecoecho® Cube Mini	Brown	75x75x60	250	1x300
3	188112	Viking ecoecho® Cube Lid with window	Brown	113x113x29	-	1x300
4	188111*	Viking ecoecho® Cube Lid	Brown	113x113x29	-	1x300
5	188110*	Viking ecoecho® Cube Low	Brown	113x113x50	510	1x300
6	188109*	Viking ecoecho® Cube High	Brown	113x113x100	820	1x300
7	188108	Viking ecoecho® Block Lid with window	Brown	140x140x29	-	1x300
8	188107*	Viking ecoecho® Block Lid	Brown	140x140x29	-	1x300
9	188106*	Viking ecoecho® Block Box	Brown	140x140x75	1200	1x300
10	188105	Viking ecoecho® Brick Lid with window	Brown	200x140x30	-	1x300
11	188104*	Viking ecoecho® Brick Lid	Brown	200x140x30	-	1x300
12	188103*	Viking ecoecho® Brick Box	Brown	200x140x45	1100	1x300
13	188102	Viking ecoecho® Slim Brick Lid with window	Brown	225x85x30	-	1x300
14	188101*	Viking ecoecho® Slim Brick Lid	Brown	225x85x30	-	1x300
15	188100*	Viking ecoecho® Slim Brick Box	Brown	225x85x75	1100	1x300

* Microwarmable





CARDBOARD/PLA BOXES & BAGS

- FSC®-certified cardboard
- Crystal clear window
- Made out of 100% renewable resources

Material: Cardboard/PLA/Cellulose max +40°C

ecoecho®



No.	Article	Description	Colour	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159908	Meal Box with Window ecoecho®	Brown	Cardb./PLA	120x110x45	450	1x200
2	159910	Meal Box with Window ecoecho®	Brown	Cardb./PLA	200x120x45	900	1x250
3	159909	Meal Box with Window ecoecho®	Brown	Cardb./PLA	200x155x45	1200	1x200
4	159911	Wrap Box with Window ecoecho®	Brown	Cardb./PLA	90x50x130	550	1x1000
5	159912	Sandwich Box (double wedge) with Window ecoecho®	Brown	Cardb./PLA	175x75x90	590	1x500
6	159913	Roll/Bagel/Muffin Bag ecoecho®	Brown	Cardb./ Cellulose	280x150x55	-	1x1000
7	159914	Baguette Bag ecoecho®	Brown	Cardb./ Cellulose	355x100x55	-	1x1000



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CARDBOARD/ PLA BOWLS

- Eco-conscious material
- Customisable

Material: Cardboard/PLA max +100°C
CPLA max +100°C



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ecoecho®



No	Article	Description	Colour	Material	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	170732	Cardboard Bowl ecoecho®	Brown	Cardb./PLA	90x90x62	250	8x50
2	170733	CPLA Lid for 170732 ecoecho®	White	CPLA	95x95x10	-	16x50
3	170734	Cardboard Bowl ecoecho®	Brown	Cardb./PLA	115x115x63	400	10x50
4	170735	Cardboard Bowl ecoecho®	Brown	Cardb./PLA	115x115x77	550	10x50
5	170736	Cardboard Bowl ecoecho®	Brown	Cardb./PLA	115x115x148	950	10x50
6	170737	CPLA Lid for 170734/170735/170736 ecoecho®	White	CPLA	120x120x10	-	16x50

*Sealable with DF5 concept. Order insert with article no. 191377.



CRYSTAL DELI

- Top quality with exceptional clarity
- 80% recycled material
- Accentuates beauty of food
- One convenient lid fits all sizes
- Efficient lid application

Material: rPET max +70°C

ecoecho®



No.	Article	Description	Size(mm) LxWxH	Vol (ml)	Qty/ Cart.
1	177065	Crystal Deli ecoecho®	116x116x44	250	10x35
2	177066	Crystal Deli ecoecho®	116x116x61	375	10x35
3	177067	Crystal Deli ecoecho®	116x116x75	500	10x35
4	177068	Crystal Deli ecoecho®	116x116x107	750	10x35
5	177069	Crystal Deli lid ecoecho®	120x120x14	-	10x35



ECO DRESSING CUPS

- Compostable
- Made out of renewable by-products
- Crystal clear lids

Material: Bagasse max +100°C
rPET max +70°C
PLA max +40°C

ecoecho®



No.	Article	Description	Colour	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	169865	Bagasse Dressing Cup ecoecho®	White	Bagasse	63x63x18	30	10x150
2	169866	Bagasse Dressing Cup ecoecho®	White	Bagasse	63x63x32	60	10x150
3	169867	Bagasse Dressing Cup ecoecho®	White	Bagasse	63x63x53	85	10x150
4	192068	Lid for 192065-67	White	Bagasse	70x8	-	10x150
4	180122	Dressing Cup	Transparent	rPET	64x64x30	60	25x100
5	180123	Lid for 180122	Transparent	rPET	66x66x7	-	25x100
6	159865	Dressing Cup	Transparent	PLA	62x62x30	60	12x250
7	159866	Lid for 169865-67 / 159865	Transparent	PLA	65x65x5	-	12x250
8	159867	Dressing Cup	Transparent	PLA	74x74x35	100	10x250
9	159868	Dressing Cup	Transparent	PLA	74x74x47	120	10x250
10	159869	Lid for 159867/159868	Transparent	PLA	78x78x6	-	10x250





POLARDELI MINIMALIST DESIGN MAXIMUM PERFORMANCE

Polardeli boxes bring a fresh perspective to mindful packaging design. Ideal for delis, they protect chilled food while their transparent, recycled PET material makes it look delicious. Even better, they offer top-tier functionality and work with Duniform® sealing machines and lids.

 WATCH THE MOVIE

Check out the Polardeli movie at Duni.com/Polardeli



POLARDELI

- Made from recycled PET
- Ideal for delis
- Matching stackable lids



Material: rPET -40°C to +70°C

ecoecho®



No	Article	Description	Cassette	Sealing film	Size LxWxH	Vol	Qty/Cart.
1	187030	Polardeli mini	187027 DF10/20 (4 cavities) 187037 DF15/25 (6 cavities)	162800	102x80x24mm	100 ml	1x720
2	187031	Polardeli petit	187028 DF10/20 (1 cavities) 187036 DF15/25 (2 cavities)	162800	175x115x29mm	300 ml	1x780
3	187032	Polardeli medio	187028 DF10/20 (1 cavities) 187036 DF15/25 (2 cavities)	162800	175x115x48mm	500 ml	1x576
4	187033	Polardeli grand	187028 DF10/20 (1 cavities) 187036 DF15/25 (2 cavities)	162800	175x115x69mm	750 ml	1x450
5	187034	Polardeli lid mini	-	-	108x86x18mm	-	1x630
6	187035	Polardeli lid	-	-	181x121x18mm	-	1x625





Add a flexible finishing touch: we now offer profile printed stickers & adhesive sleeves that enable you to promote your brand on-the-go.

TAKE-AWAY BAGS

Material: Paper
HDPE



No.	Article	Description	Material	Colour	Size (mm) LxWxH	Volume (l)	Qty/ Cart.
1	174730	Take-away Bag without handles	Paper	Brown	180x110x265	5	1x500
2	169875	Take-away Bag	Paper	Brown	350x170x245	15	1x200
3	169876	Take-away Bag	Paper	White	350x170x245	15	1x200



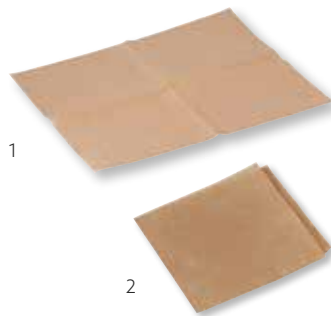
TAKE-AWAY PAPER AND POCKET

- Trendy
- Convenient on-the-go solution
- Grease resistant

Material: Paper/PE max +70°C



No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	174728	Sheet paper	Brown	330x410	1x1000
2	174729	Sandwich pocket	Brown	160x160	1x1000



SANDWICH BOXES

- Made out of recycled material
- Superb transparency
- Hinged lid

Material: RPET max +70°C

ecoecho®



No.	Article	Description	Size (mm) LxWxH	Volume (ml)	Qty/ Cart.
1	157108	Sandwich Wedge	160x65x85	500	1x500
2	157109	Sandwich Wedge	160x75x85	600	1x600
3	159567	Bagel Box	118x85x60	400	1x700



FINGER FOOD CONCEPT

- Contemporary
- Convenient solution



No.	Article	Description	Colour	Size LxWxH (mm)	Pack
1	174502	Dunisoft® Dispenser	White	200x200	24 x 50
2	174501	Dunisoft® Dispenser	White	200x200	12 x 100
3	183317	Dunisoft® Dispenser	Brown	200x200	24 x 50
4	174475	Paper Placemat	Neutral	200x300	4 x 250
5	187006	Ecoecho Paper Placemat	Brown	300x400	4x250
6	192105	Veggies Grass Paper Placemat	Brown	300x400	4x250
7	187005	Leaf Grass Paper Placemat	Brown	300x400	4x250
8	187069	Leaf Grass Paper Sacchetto	Brown	85x190	5x100
9	186992	Wet Towel Compostable	-	60x130	2x250
10	186993	Wet Towel Compostable	-	50x70	1x1000
11	187004	Cardboard Dispenser, Spunlace	-	50x70	4x250

SNACK SACCHETTO

- Integrated napkin
- Convenient on-the-go solution
- Grease resistant
- FSC®-certified

Material: Grease paper +70°C

ecoecho®



No.	Article	Description	Colour	Size LxWxH (mm)	Qty/ Cart.
1	176567	Snack sachetto, with white 2ply napkin	Brown	113x210	1x350
2	176568	Snack sachetto, with white 2ply napkin	Brown	143x210	1x300
3	176569	Snack sachetto, with white 2ply napkin	Brown	194x210	1x300





AMAZONICA

- Celebrate food, form and function
- Eco-conscious collection crafted from mindful materials

Material: Bagasse max +100°C (microwarmable)
CPLA max +70°C

ecoecho®



No	Article	Description	Material	Size Ø (mm)	Volume (ml)	Qty/ Cart.
1	188070	Bagasse Plate 27 cm	Bagasse	270	-	10x25
2	188071	Bagasse Plate 19 cm	Bagasse	190	-	10x25
3	188072	Bagasse Bowl 47cl	Bagasse	-	470	10x35
4	188073	CPLA Fork 19 cm	CPLA	190	-	10x50
5	188074	CPLA Knife 19 cm	CPLA	190	-	10x50
6	188075	CPLA Spoon 19 cm	CPLA	190	-	10x50
7	188076	CPLA Dessert spoon 12,5 cm	CPLA	125	-	10x50



Design by
Bernadotte & Kylberg



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DUNI AMUSE-BOUCHE® BAGASSE

- Compostable
- Made out of renewable by-products
- Lids made out of crystal clear material

Material: Bagasse max +100°C (microwarmable)
RPET max +70°C



ecoecho®

No.	Article	Description	Material	Size (mm) LxWxH	Volume (ml)	Qty/ Cart.
1	181824	Folio	Bagasse	90x50x30	30	12x40
2	181825	Duo	Bagasse	180x110x20	60	12x40
3	181822	Piatto	Bagasse	170x100x40	140	11x35



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BAGASSE PLATES

- Compostable
- Made from natural by-products
- Full range offer in white and brown bagasse

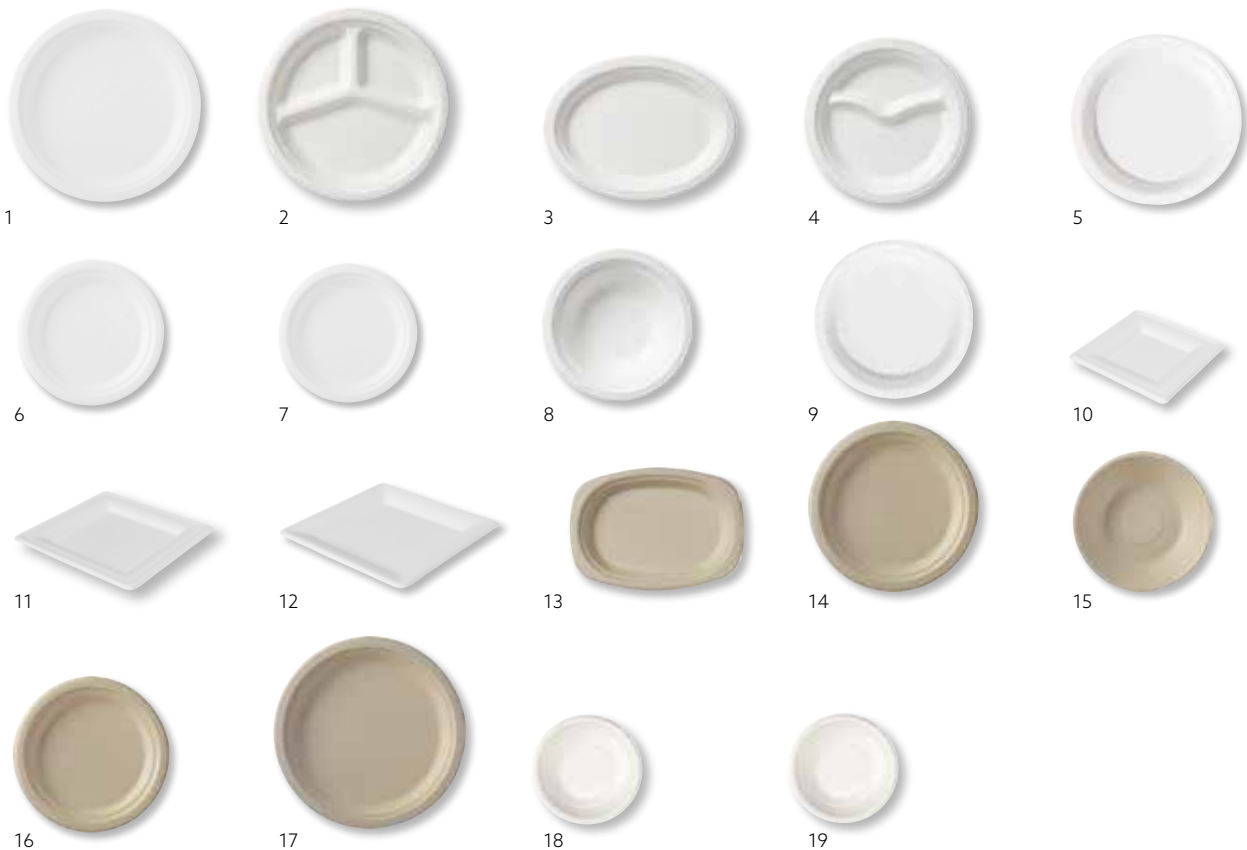
Material: Bagasse
max +100°C (microwarmable)

ecoecho®



No.	Article	Description	OK Compost	Colour	Volume (ml)	Size Ø (mm)	Qty/ Cart.
1	161204	Dinner Plate	*	White	-	260	8x50
2	172499	Dinner Plate 3 Comp.	*	White	-	260	10x50
3	172504	Dinner Plate Oval	*	White	-	260	2x125
4	172498	Dinner Plate 2 Comp.	*	White	-	220	10x50
5	161205	Dinner Plate	*	White	-	220	8x50
6	161207	Dessert Plate	*	White	-	170	10x50
7	164768	Dessert Plate	*	White	-	150	8x125
8	172505	Soup Plate	*	White	450	180	20x50
9	161206	Soup Plate	*	White	300	160	10x50
10	182545	Square Plate	*	White	-	160x160	20x50
11	182546	Square Plate	*	White	-	200x200	10x50
12	182547	Square Plate	*	White	-	260x260	10x50
13	157179	Dinner Plate Oval		Brown	-	220	10x50
14	157180	Dinner Plate		Brown	-	220	9x50
15	157181	Soup Plate		Brown	350	160	10x50
16	157182	Dinner Plate		Brown	-	180	8x50
17	157183	Dinner Plate		Brown	-	260	10x50
18	193578	Demo Plate		White	-	77x15	30x100
19	193579	Demo Plate	*	White	-	99x17	40x50

* = OK Compost Home





PLASTIC
FREE



WOODEN CUTLERY BUILT BY FORESTS. DESIGNED BY DUNI.



WOODEN CUTLERY

- Made out of 100% Birch Wood
- No wax or lamination
- Sturdy design

Material: Wood max +70°C

ecoecho® **NEW**

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	187667	Wooden Fork	Natural	160	10x100
2	187668	Wooden Knife	Natural	160	10x100
3	187669	Wooden Spoon	Natural	160	10x100
4	187670	Wooden Coffee Spoon	Natural	110	10x100
5	192220**	Wooden Chips Fork	Natural	85	5x1000
6	192221**	Wooden Ice Cream Spoon	Natural	95	10x100
7	187671*	Eco Cutlery Packs, Wooden Fork & Knife, Brown Napkin	Natural	160/160	1x500

* ean code on 187671 cu pack

**= Available from February 2020



WAXED WOODEN CUTLERY

- Thin layer of natural biobased wax
- A smooth, clean feeling
- Made of 100% Birch Wood
- Sturdy and long design

Material: Waxed wood max +70°C

Biopak® **NEW**
It doesn't cost the earth

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	192152	Wooden Fork	Natural	190	10x100
2	192153	Wooden Knife	Natural	190	10x100
3	192154	Wooden Spoon	Natural	190	10x100
4	192155	Wooden Coffee Spoon	Natural	110	20x100
5	192222*	Wooden Spork	Natural	147	20x100
6	192156	Knife, Fork, Natural coloured Napkin	Natural	190/190	1x400

* = Available from February 2020



PLA GLASSES

- Compostable
- Made out of 100% renewable resources
- Superb transparency

Material: PLA max +40°C

ecoecho®



No.	Article	Description	OK Compost	Volume (ml)	Qty/ Cart.
1	191579	Wine Glass Château	*	140 (0,1l)	12x60
2	193755	Coupe Glass Crystallo	*	50 (0,04/0,05l)	85x40
3	157857	Glass	*	160	20x50
4	157858	Glass	*	250 (0,2l)	20x50
5	159717	Glass (hygiene packed)	*	250	1x500
6	157859	Glass	*	390 (0,3l)	20x50
7	157860	Glass	*	580 (0,4l)	16x40
8	158631*	Dome Lid for 157860		-	6x40

* While stocks last





BioPak is a new Duni Group brand with a focus on mindful packaging designed with the circular economy in mind. Join us in making a positive change!

BioPak Paper Straws are FSC® certified, plastic-free and practical – an eco-conscious solution for consumers who prefer to use a straw. They meet the BfR XXXVI standard and are recyclable as paper packaging. Available in a range of sizes and colours in 3-ply premium grade board, they match perfectly with the Duni Table Top collection.

BIOPAK PAPER STRAWS

- Hygienic and food safe
- Meet the high requirements of BfR XXXVI standard
- Renewable FSC® material
- Tasteless
- Suitable for cold and alcoholic drinks

Material: Paper, FSC®

BioPak
It doesn't cost the earth



NEW

No.	Article	Description	Colour	Material	Size(mm) Ø x L	Qty/ Cart.
1	193000	Paper Straw Ø8mm	White	Paper	Ø8 x 230	36 x 100
2	193001	Paper Straw Ø8mm	Granite Grey	Paper	Ø8 x 230	36 x 100
3	193002	Paper Straw Ø8mm	Black	Paper	Ø8 x 230	36 x 100
4	193003	Paper Straw Ø8mm	Craft	Paper	Ø8 x 230	36 x 100
5	193004	Paper Straw Ø8mm	Mellow Rose	Paper	Ø8 x 230	36 x 100
6	193005	Paper Straw Ø8mm	Plum	Paper	Ø8 x 230	36 x 100
7	193500	Paper Straw Single wrapped Ø8mm	White	Paper	Ø8 x 230	40 x 100
8	193501	Paper Straw Single wrapped Ø8mm	Craft	Paper	Ø8 x 230	40 x 100
9	193006	Paper Straw Ø6mm	Black	Paper	Ø6 x 210	30 x 200



1 New



2 New



3 New



4 New



5 New



6 New



7 New



8 New



9 New





ECOECO® CRYSTAL GLASSES

- Glasses and inserts can be sealed with Duniform® machine DF5
- Less plastic needed with sealing option
- Glasses made from up to 100% recycled plastic bottles
- Excellent clarity and strong flexibility
- Print directly on the glass or attach a personalised sticker

Material: RPET 70°C

ecoeco®



No.	Article	Description	Colour	Volume (ml)	Qty/Cart.	DF5 cassette
1	188000	Crystal Glass	Transparent	300 (0,25l)	25x65	-
2	188001	Crystal Glass	Transparent	270	16x60	191380
3	188002	Crystal Glass	Transparent	360	16x60	191380
4	188003	Crystal Glass Insert for 188001 / 188002	Transparent	120	16x30	191377
5	188013	Crystal Glass Insert for 188001 / 188002	Transparent	180	16x30	191377
6	188004	Crystal Glass	Transparent	410 (0,3l)	16x50	191378
7	188005	Crystal Glass	Transparent	470 (0,4l)	16x50	191378
8	188006	Crystal Glass	Transparent	590 (0,5l)	16x50	191378
9	188014	Crystal Glass Insert for 188004 / 188005 / 188006	Transparent	250	16x50	191381
10	188007	Flat Lid (w cross) for 188000	Transparent	-	24x65	-
11	188008	Dome Lid (w hole) for 188000	Transparent	-	24x65	-
12	188009	Flat Lid (w cross) for 188001 / 188002	Transparent	-	16x60	-
13	177996	Flat lid (w/o hole) for 188001 / 188002	Transparent	-	16x60	-
14	177997	Dome lid (w/o hole) for 188001 / 188002	Transparent	-	16x60	-
15	188010	Dome Lid (w hole) for 188001 / 188002	Transparent	-	16x60	-
16	188011	Flat Lid (w cross) for 188004 / 188005 / 188006	Transparent	-	20x50	-
17	177998	Flat Lid (w/o hole) for 188004 / 188005 / 188006	Transparent	-	20x50	-
18	188012	Dome Lid (w hole) for 188004 / 188005 / 188006	Transparent	-	20x50	-
19	192161	Sip Lid for 188004 / 188005 / 188006	Transparent	-	10x100	-



A CUP OF ART, PLEASE!

NEW



Introducing BioPak Art Series.
Change is in your hands!

BioPak
It doesn't cost the earth



#biocupartseries

Art Series are probably the most fashionable cups, telling sustainable stories with art on-the-go. The concept features environmentally themed artwork from European, Australian and New Zealand artists released every 8 weeks. Every box contains a mix of 3 beautiful, creative designs, helping create attention for your business on social media. Made of paper sourced from managed plantations, and with Ingeo™ lining, a plant-based bioplastic, our Art Series Cups are industrial compostable and designed with the circular economy in mind. Art Series Cups biodegrade in an industrial composting facility without creating any toxic residues.

BIOCUP ART SERIES COMPOSTABLE SINGLE WALL CUPS

- New artworks every eight weeks
- Made from plants, designed with the circular economy in mind
- Cups will create nutrient rich compost in industrial composting



Material: PAP/PLA max +100°C

No.	Article	Description	Colour	Material	Volume (ml)	Qty./Cart.
1	191949	BioCup Art Series	Printed	PAP/PLA	120	40x50
2	191951	BioCup Art Series	Printed	PAP/PLA	240	20X50
3	191952	BioCup Art Series	Printed	PAP/PLA	350	20X50
4	170636	Lid for 191951	White	CPLA	-	20x40
5	170637	Lid for 191952	White	CPLA	-	16x50



1 New



2 New



3 New



4



5

NEW
ecoecho®
 CONCEPT



STAY AHEAD OF THE COFFEE CURVE

Coffee consumers across Europe are increasingly willing to spend more on better-quality coffee – and they are getting more eco-centric too. This presents a major opportunity for coffee shop owners.

Our coffee cup assortment lets you seize this, whatever your budget. It offers a rich choice of top-quality designs – including elegant ecoecho® cups that help you to minimise environmental impact – that enhance the experience of any warm beverage.





SWEET CUP

- Meet demand for eco-conscious to-go coffee cups
- Designed around Duni's ecoecho® 'waste not, want not' philosophy
- 350 ml & 470 ml cups can be hygienically sealed with the DF5 machine

- Messaging on cup sends attractive eco-message to customers
- Suitable for profile print
- RPET Sip Lid made from up to 100% recycled plastic

Material: BAGASSE/PLA up to +100°C, CPLA max +100°C
PLA max +40°C

ecoecho®



No.	Article	Description	OK Compost	Colour	Material	Volume (ml)	Qty./Cart.
1	182530	Sweet Cup ecoecho®	*	Printed	Bagasse	120	24x50
2	182531	Sweet Cup ecoecho®	*	Printed	Bagasse	180	16x50
3	182532	Sweet Cup ecoecho®	*	Printed	Bagasse	240	16x50
4	182533*	Sweet Cup ecoecho®	*	Printed	Bagasse	350	18x50
5	182534*	Sweet Cup ecoecho®	*	Printed	Bagasse	470	25x36
6	182535	Lid for 182531/182532		White	CPLA	-	16x50
7	182536	Lid for 182533/182534		White	CPLA	-	12x75
8	191668	Flat Lid with cross for 182533/182534		Transparent	PLA	-	12x75
9	191669	Dome Lid with hole for 182533/182534		Transparent	PLA	-	12x75
10	192160**	Sip Lid for 182533/182534		Transparent	RPET	-	10x100

* Sealable with the DF5 machine. Order insert with article no. 191377.

** Available from February 2020.





URBAN COFFEE CUPS

- Ideal for cafés, juice bars, gyms etc
- Compostable cups and lids
- Choice of different sizes
- First ever black ecoecho® lids

Material: PAP/PLA max +100°C
CPLA max +100°C

ecoecho®



No.	Article	Description	Colour	Material	Volume (ml)	Qty/ Cart.
1	182572	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	80	20x50
2	182573	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	120	20x50
3	182574	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	180	20x40
4	182575	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	240	20x40
5	182576	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	350	16x50
6	182581	Lid for 182574/182575	White	CPLA	-	20x40
7	182582	Lid for 182576/182577	White	CPLA	-	16x50
8	182570	Lid for 182574/182575	Black	CPLA	-	20x40
9	182571	Lid for 182576/182577	Black	CPLA	-	16x50





ECO TRIPLE WALL CUPS

- Compostable cups and lids
- Sturdy triple wall design
- Vented lids for steam release

Material: PAP/PBS max +100°C
CPLA max +100°C

ecoecho®



No.	Article	Description	Colour	Material	Vol (ml)	Qty/ Cart.
1	161197	Triple Wall Cup	Brown	PAP/PBS	240	20x25
2	161198	Triple Wall Cup	Brown	PAP/PBS	350	12x30
3	161199	Triple Wall Cup	Brown	PAP/PBS	470	12x20
4	159709	Triple Wall Cup	Printed	PAP/PBS	240	20x25
5	159710	Triple Wall Cup	Printed	PAP/PBS	350	12x30
6	159711	Triple Wall Cup	Printed	PAP/PBS	470	12x20
7	159712	Lid for 159709/161197	White	CPLA	-	20x50
8	159713	Lid for 159710/159711/161198/161199	White	CPLA	-	25x50



ECO DOUBLE WALL CUPS

- Made out of 100% renewable resources
- Compostable cups and lids
- Sturdy double wall design
- Vented lids for steam release

Material: PAP/PLA max +100°C
CPLA max +100°C

ecoecho®



No.	Article	Description	Colour	Material	Vol (ml)	Qty/ Cart.
1	170701	Double Wall Cup	Printed	PAP/PLA	240	20x40
2	170730	Double Wall Cup	Printed	PAP/PLA	350	16x35
3	170731	Double Wall Cup	Printed	PAP/PLA	470	16x35
4	170636	Lid for 170701	White	CPLA	-	20x40
5	170637	Lid for 170730/170731	White	CPLA	-	16x50



ECO HOT DRINK CUPS

- Compostable cups and lids
- Vented lids for steam release

Material: PAP/PBS max +100°C
CPLA max +100°C

ecoecho®



No.	Article	Description	Colour	Material	Vol (ml)	Qty/ Cart.
1	159924	Eco Hot Drink Cup	Printed	PAB/PBS	120	20x50
2	159706	Eco Hot Drink Cup	Printed	PAB/PBS	240	20x50
3	159707	Eco Hot Drink Cup	Printed	PAB/PBS	350	16x50
4	159708	Eco Hot Drink Cup	Printed	PAB/PBS	470	16x35
5	159712	Lid for 159706	White	CPLA	-	20x50
6	159713	Lid for 159707/159708	White	CPLA	-	25x50



ECO THANK YOU CUPS

- Made out of 100% renewable resources
- Compostable cups and lids
- Vented lids for steam release

Material: PAP/PLA max +100°C
CPLA max +100°C

ecoecho®

No.	Article	Description	Colour	Material	Volume (ml)	Qty/Cart.
1	170633	Thank You Cup	Printed	PAP/PLA	120	36x45
2	182847	Thank You Cup	Printed	PAP/PLA	180	20x40
3	170634	Thank You Cup	Printed	PAP/PLA	240	20x40
4	170635	Thank You Cup	Printed	PAP/PLA	350	16x50
5	176384	Thank You Cup	Printed	PAP/PLA	470	16x50
6	186210	White Cup	White	PAP/PLA	120	36x45
7	186212	White Cup	White	PAP/PLA	240	20x40
8	186213	White Cup	White	PAP/PLA	350	16x50
9	170636	Lid for 182847/170634	White	CPLA	-	20x40
10	170637	Lid for 170635 / 176384	White	CPLA	-	16x50



Offer pastries, desserts and salads with your coffee? Discover our market-leading ecoecho® packaging range at duni.com



Add a flexible finishing touch: available with low-quantity orders, we offer profile printed stickers and adhesive sleeves for promoting your brand on-the-go.

RAISE YOUR BRAND AWARENESS

Personalised products, such as individual coffee cups, make all the difference. They not only bring your brand to life and make for a better customer experience; they can also transform your packaging into powerful promotional tools.

Whatever your budget, our experienced team can help you get the optimal solution for your coffee cups. Whether you require profile printed cups or stickers and sleeves that create a slick 'red-line' with everything else you serve, they can make it happen.

ORDER YOUR BRAND-BOOSTING CUPS

Our experts are standing to offer assistance. To get their contact details, simply scan the QR-code or visit Duni.com.

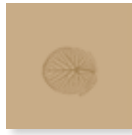


Standard products, before and after printing.

ORGANIC



1 NEW



2 NEW



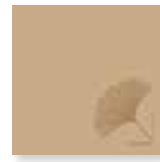
3 NEW



4 NEW



5 NEW



6 NEW



7 NEW

NO	ARTICLE	DESCRIPTION	PACK				NO	ARTICLE	DESCRIPTION	PACK			
1	186423	Tissue Napkin for dispensers, 1-ply, 33 x 32 cm	6 x 750	•	•	•	5	186558	Dunisoft® Napkin, 20 x 20 cm	16 x 180	•	•	•
2	186417	Tissue Napkin, 3-ply, 33 x 33 cm	10 x 50	•	•	•	6	186473	Dunisoft® Napkin, 40 x 40 cm	12 x 60	•	•	•
3	186432	Tissue Napkin, 2-ply, 1/8 Book Folded, 40 x 40 cm	5 x 300	•	•	•	7	186532	Paper Placemat, 30 x 40 cm	4 x 250	•	•	•
4	186419	Tissue Napkin, 3-ply, 1/8 Head Folded, 40 x 40 cm	4 x 250	•	•	•							

LEAF



1 NEW



2 NEW

NO	ARTICLE	DESCRIPTION	PACK			
1	187069	Duni Sacchetto® Tissue, 8,5 x 19 cm	5 x 100	•	•	•
2	187005	Grass Placemat, 30 x 40 cm	4 x 250	•	•	•

MODULAR NAPKIN BOXES AND A TABLE TRAY, BAMBOO ECOECHO®

- Your spaces your way
- Arrange the compartments to fit your napkins and/or cutlery, condiments etc.
- Made from eco-conscious, tactile, stylish bamboo



1



2



3



4

NO	ARTICLE	DESCRIPTION	PACK				NO	ARTICLE	DESCRIPTION	PACK			
1	180000	Napkin Dispenser, Bamboo, 18 x 12 cm	2 x 1	•	•	•	3	179999	Napkin Dispenser, Bamboo, 36 x 14 cm	2 x 1	•	•	•
2	180002	Napkin Dispenser, Bamboo, 18 x 18 cm	2 x 1	•	•	•	4	178489	Tray, Bamboo, 15 x 30 cm	4 x 1	•	•	•

NATURALLY

Mindful materials are the natural choice for modern consumers. Our collection offers you a rich selection ranging from compostable bagasse to recycled, recyclable plastic.

ecoecho
100% bio-based

SEE MORE ECOECHO® TABLE TOP PRODUCTS IN THE NEW CATALOGUE ON DUNI.COM

1 Mini LED Lamp delivers a total burn time equivalent to 2,500 standard 4 hour tealights.



WOW LED MINI LAMP SET, RECHARGEABLE MULTICOLOUR,
48 X 50 MM



1 NEW

2 NEW

3 NEW

- 12 optional colours including Warm White
- Waterproof
- Including Grey silicon sleeve

NO	ARTICLE	DESCRIPTION	PACK		
1	186495	LED Mini Lamp Set, rechargeable, 8 pcs	1 x 1		
2	186496	LED Mini Lamp Set, rechargeable, 3 pcs	1 x 1		
3	186497	LED Mini Lamp, rechargeable, 4 pcs, spare part	1 x 1		

WOW LED MINI LAMP HOLDER BAMBOO,
33 X 57 MM



1 NEW



- Convenient bottom solution makes it easy to turn on/off the Mini Lamp
- Made from hand crafted eco concious Bamboo
- Ideal for small tables

NO	ARTICLE	DESCRIPTION	PACK		
1	186426	Bamboo	8 x 1		

JOY LED SET, RECHARGEABLE, 70 X 40 MM



1

2

- Press the button, change the mood
- 12 optional colours or Warm White
- Charge up to 48 LEDs at once in a compact space

NO	ARTICLE	DESCRIPTION	PACK		
1	176506	LED Set, Rechargeable, Multicolour, 4 pcs	1 x 1		
2	171486	LED Set, Rechargeable, Multicolour, 12 pcs	1 x 1		

LED Candles: 13 h burn time, 8 h charge time. Come with 1 charging base, 1 adapter and 1 remote control. Environmental care: follow local regulations for recycling of electronics and batteries. Do not put in trash.

JOY GOOD CONCEPT



1 NEW



2



3

- Unique concept developed for professionals
- Based around an innovative lock plate
- Designs for every size of table

NO	ARTICLE	DESCRIPTION	PACK		
1	186425	Good Concept LED Lamp Sister, Bamboo, 110 x 110 mm	4 x 1		
2	183180	Good Concept LED Lamp Bright, Bamboo, 105 x 75 mm	4 x 1		
3	183179	Good Concept LED Lamp Easy, Bamboo, 240 x 100 mm	4 x 1		

JOY LED HOLDER FEEL, 120 X 100 MM



1



- Handmade using 100% recycled cardboard
- Suits all occasions
- Integrated locator keeps LED stable

NO	ARTICLE	DESCRIPTION	PACK		
1	178485	Brown, Cardboard	4 x 1		



SMARTER IN-HOUSE PACKAGING

Good food deserves good packaging. With this in mind, we developed our unique 'one-stop-shop' Duniform® concept. This combines sealing machines, trays, sealing films, transport solutions and service and support.

You simply choose the solution that's best for your business at any given time.



DUNIFORM®

Even better, unlike off-the-shelf alternatives, Duniform® products are designed to work together. This means optimal convenience for you – and a great experience for your guests. Keep an eye out for exciting new packaging concepts in our Duniform® range.

DF22/DF22F



DF25



DF20



DF15



DF10



DF5



MANUAL MACHINES

A MACHINE FOR EVERY NEED

Our in-house team can help you choose the optimal Duniform® machine for your company. While each machine suits different businesses – from small delis to industrial-scale HMR firms – they all are designed with simplicity in mind. Whatever model you choose, the cassettes can be changed in moments.



FOR GLASSES

Serve sealed ecoecho® rPET glasses with speed and style.

DF32/DF32F



DF36



DF44

DF46



GREATER DEMANDS

**MANUAL**

Simply lift and close the lid to seal your filled tray.

**SEMI-AUTOMATIC**

Place the filled tray in the cassette and the machine does the rest.

**FULLY-AUTOMATIC**

The machine winds the trays, and is capable of large volumes.

DUNIFORM® DF5 SEALING MACHINE CONCEPT

Health is wealth. No wonder that today's consumers are opting for nutritious, hygienically-served food and drinks: smoothies, freshly squeezed juices, protein shakes and healthy snacks are extremely popular.

At the same time, customers everywhere are actively seeking solutions that are healthy for the future of the planet.

The new Duniform® DF5 concept lets you deliver the best of both worlds – while optimising hygiene, minimising waste and working with effortless efficiency.



Discover how to hygienically seal a delicious nutritious smoothie with the DF5.



**"HYGIENICALLY SEALING
IN FRESHNESS AND
AVOIDING SPILLS IS GOOD
FOR CUSTOMERS AND
BUSINESS."**





SWEET CUP

Material: BAGASSE/PLA: up to +100°C
PLA max +40°C

ecoecho®



NEW

No.	Article	Description	OK Compost	Colour	Material	Volume (ml)	Qty./Cart.	DF5 Cassette
1	182533	Sweet Cup ecoecho®	*	Printed	Bagasse	350	18x50	191377
2	182534	Sweet Cup ecoecho®	*	Printed	Bagasse	470	25x36	191377
3	191668	Flat Lid with cross for 182533/182534		Transparent	PLA	-	12x75	-
4	191669	Dome Lid for with hole 182533/182534		Transparent	PLA	-	12x75	-



RPET CRYSTAL GLASSES

Material: rPET 70°C
PP max +100°C (microwarmable)

ecoecho®



No	Article	Description	Material	Colour	Volume (ml)	Size	Pcs/SKU	DF5 Cassette
1	188004	ecoecho® rPET Crystal Glass	rPET	Transparent	410 (0,3l)	-	16x50	191378
2	188005	ecoecho® rPET Crystal Glass	rPET	Transparent	470 (0,4l)	-	16x50	191378
3	188006	ecoecho® rPET Crystal Glass	rPET	Transparent	590 (0,5l)	-	16x50	191378
4	188003	Crystal Glass Insert to be sealed with 188004 - 188006	rPET	Transparent	120	-	16x30	191377
5	188014	Crystal Glass Insert for 188004 / 188005 / 188006	rPET	Transparent	250	-	16x50	191381
6	188013	Crystal Glass Insert to be sealed with 188004 - 188006	rPET	Transparent	180	-	16x30	191377
7	188011	ecoecho® rPET Flat Lid (w cross)	rPET	Transparent	-	-	20x50	-
8	177998	ecoecho® rPET Flat Lid (w/o hole)	rPET	Transparent	-	-	20x50	-
9	188012	ecoecho® rPET Dome Lid (w hole)	rPET	Transparent	-	-	20x50	-
10	188016	Smoothie Straw	PP	Transparent	-	230 mm	20x300	-
10	188017	Smoothie Straw	PP	Black	-	230 mm	20x300	-



CARDBOARD/PLA BOWLS

Material: Cardboard/PLA max +100°C

ecoecho®



1

No	Article	Description	Material	Size LxWxH (mm)	Volume (ml)	Qty./Cart.	DF5 Cassette
1	170732*	Cardboard Bowl ecoecho®	Cardb./PLA	90x90x62	250	8x50	191377

*Remove film before reheating in microwave



DF5

- Small & compact
- Easy and fast

General Information

Article number	700075
Machine weight	22 kg
Cassette weight	0,5 kg
Electrical data	220 V~, AC 50/60 Hz
Maximum power consumption	0,4 kW
Lengths of cable / connection plug	2m/1-phase grounded

Pressing force

Capacity	6-10 cycles/min
Start-up heating time	5-10 min

Trays/Film/Sealing

Maximum sealable glass dimension	Ø 98 mm
Maximum film width	130 mm
Sealing temperature	max 200°C
Sealing technique	Semi-automatic
Sealing film	188059 / Ø 177 mm

DF5 CASSETTES & FILM

No	Article	Description	Colour	Size (mm)	Qty./Cart.
1	191378*	Cassette DF5 1-Cav Ø 98	Transparent	Ø 98	1x1
2	191377	Cassette DF5 1-Cav Ø 80	Transparent	Ø 80	1x1
3	191380	Cassette DF5 1-Cav Ø 90	Transparent	Ø 90	1x1
4	191381	Cassette DF5 1-Cav Ø 95	Transparent	Ø 95	1x1
5	191382	Cassette DF5 1-Cav Ø 100	Transparent	Ø 100	1x1
6	188059	Sealing Film, 42 µ, 130 mm x 400 m	Transparent	Ø 177	1x1

*Included in DF5 machine





POLARDELI MINIMALIST DESIGN MAXIMUM PERFORMANCE

Polardeli boxes bring a fresh perspective to mindful packaging design. Ideal for delis, they protect chilled food while their transparent, recycled PET material makes it look delicious. Even better, they offer top-tier functionality and work with Duniform® sealing machines and lids.

 WATCH THE MOVIE

Check out the Polardeli movie at Duni.com/Polardeli



POLARDELI

- Made from recycled PET
- Tamper-proof closing with Duniform[®] sealing
- Prolonged shelf-life
- Matching stackable lids

Material: rPET -40°C to +70°C

ecoecho[®]



No	Article	Description	Cassette	Sealing film	Size LxWxH	Vol	Qty/Cart.
1	187030	Polardeli Mini	187027 DF10/20 (4 cavities) 187037 DF15/25 (6 cavities)	162800	102x80x24mm	100 ml	1x720
2	187031	Polardeli Petit	187028 DF10/20 (1 cavities) 187036 DF15/25 (2 cavities)	162800	175x115x29mm	300 ml	1x780
3	187032	Polardeli Medio	187028 DF10/20 (1 cavities) 187036 DF15/25 (2 cavities)	162800	175x115x48mm	500 ml	1x576
4	187033	Polardeli Grand	187028 DF10/20 (1 cavities) 187036 DF15/25 (2 cavities)	162800	175x115x69mm	750 ml	1x450
5	187034	Polardeli Lid Mini	-	-	108x86x18mm	-	1x630
6	187035	Polardeli Lid	-	-	181x121x18mm	-	1x625



The Duniform® one-stop-shop concept has set the standard for simple, smart in-house packaging. Over time, it has helped to drive success for many leading hotels, restaurants, MSR companies, caterers, and retailers.

Unlike off-the-shelf solutions

Different to many alternatives, all Duniform® products are designed to work together. That means you get optimal convenience and your customers get a consistently great experience. What's more there are no complicated ordering hassles.

Tailored to your business needs

Another big advantage of the Duniform concept is the way it matches – and grows with – your business. With such a wide choice of machines, materials and trays available you can always get exactly the right solution for your needs.

Eco-conscious materials

The Duniform® concept includes many innovative, eco-conscious materials, such as bioplastic. These not only offer top-level performance and practicality; they also send an attractive message about your business to your customers.

A flexible finishing touch

The sealing films for Duniform® can be customised for an added personal touch. Now we even offer profile printed stickers & sleeves that enable you to promote your brand on-the-go.



A WORD FROM OUR CLIENTS



"The design is important to me and my customers. So are sustainable materials and the smart filling functionality."

Mathias Pilblad,
Meatballs for the People



"Duniform® trays have a quality look and feel. Our guests definitely appreciate them."

Manh Phan Hien,
owner of Zen Thai



"Duniform® bioplastic trays are a very good choice for us. They allow us to increase the number of sustainable products we use."

Magnus Lingvörn,
Head chef at the Mathildenberg kitchen



MINDFUL MODERN PACKAGING

You can present your entire offering as sustainable with elegant bioplastic trays – without ever having to compromise on functionality, flexibility and style. They offer performance of PP – yet are fully recyclable.



RPET SANDWICH TRAYS

- Fully seal sandwiches to extend shelf life
- Made from crystal clear, eco-conscious RPET
- Maximise hygiene and appeal of food
- Map applicable with more sophisticated duniform® machines

Material: RPET max +70°C

ecoecho®



NEW

No.	Article	Description	Comp	Colour	Material	Cassette	Size(mm) LxWxH	Vol (ml)	Qty/ Cart.
1	185894	Sandwich Tray	1	Transparent	RPET	186164 DF10 (2 cav.), 186163 DF15/25 (3 cav.)	181x96x85	570	1x1200
2	185895	Sandwich Tray	1	Transparent	RPET	186166 DF10 (2 cav.), 186165 DF15/25 (3 cav.)	181x84x85	500	1x1400



1 New



2 New

BIOPLASTIC CATER LINE TRAYS

- Made from a renewable resource
- Recyclable
- MAP applicable

Material: Bioplastic -20°C to +120°C.

Temp (Time): +120°C <60min, +100°C <120min, +70°C <240min, +40°C <10days

ecoecho®



No	Article	Description	Comp	Colour	Cassette DF10/20*	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	175298	Cater Line Tray	1	White	140162	227x178x32	920	1x216
2	175299	Cater Line Tray	1	White	140162	227x178x40	1115	1x216
3	173718	Cater Line Tray	1	White	140162	227x178x50	1345	1x216
4	173719	Cater Line Tray	2	White	159176	227x178x50	645/540	1x216
5	173720	Cater Line Tray	3	White	159177	227x178x50	530/325/235	1x216

*No. 1,-3 DF15/25 cassette, 153432 (2 cav.) also available

No. 4 DF15/25 cassette, 163449 (2 cav.) also available

No. 5 DF15/25 cassette, 163450 (2 cav.) also available



BIOPLASTIC TAKE-AWAY TRAYS

- Made from a renewable resource
- Recyclable
- MAP applicable

Material: Bioplastic -20°C to +120°C

Temp (Time): +120°C (1 h), +70°C(4h), +40°C (10 days), -20°C (unlimited)

ecoecho®



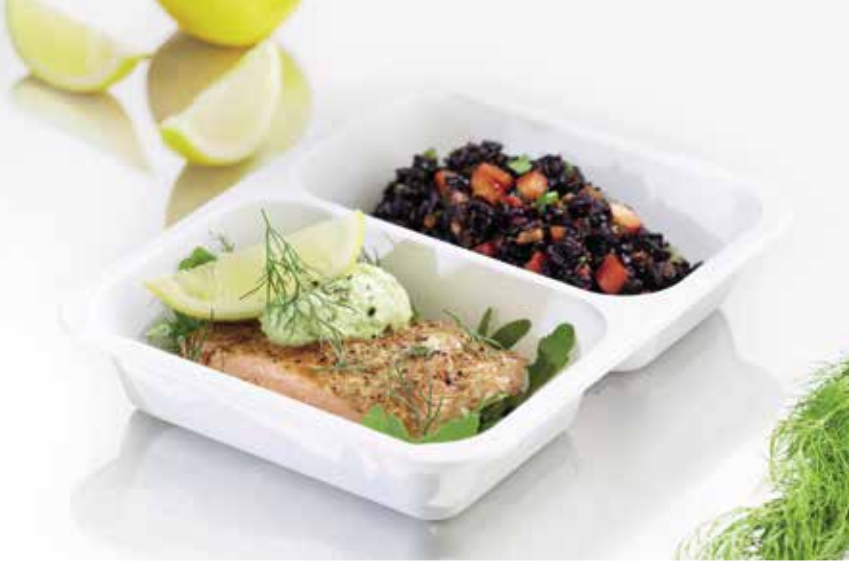
No	Article	Description	Comp	Colour	Cassette DF10/20*	Size LxWxH (mm)	Vol (ml)	Qty/Cart.
1	171149	Take-Away Tray	1	White	150020	250x159x43	1100	1x246
2	171150	Take-Away Tray	2	White	150021	250x159x45	700/400	1x246
3	171151	Take-Away Tray	3	White	150022	250x159x48	550/350/200	1x246

*No. 1 DF15 / DF25 cassette, 165911 (2 cav.) also available.

No. 2 DF15 / DF25 cassette, 182975 (2 cav.) also available.

No. 3 DF15 / DF25 cassette, 173050 (2 cav.) also available.





CPET MENU TRAYS

• These CPET trays now contain 60% recycled material



Material: CPET -40°C to +220°C.

Temp (Time): +220°C <30min, +200°C <60min, +70°C <120min, +40°C 10days

ecoecho®



No	Article	Description	Comp	Colour	Casette	Size LxWxH (mm)	Volume (ml)	Qty/ Cart.
1	115495	Menu Tray, ecoecho®	1	Black	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x34	960	1x300
2	115494	Menu Tray, ecoecho®	1	White	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x34	960	1x300
3	122018	Menu Tray, ecoecho®	1	Black	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x43	1200	1x300
4	115503	Menu Tray, ecoecho®	1	White	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x43	1200	1x300
5	153414	Menu Tray, ecoecho®	1	Black	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x54	1500	1x270
6	153422	Menu Tray, ecoecho®	1	White	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x54	1500	1x270
7	151305	Menu Tray, ecoecho®	2	Black	140160 DF10/20, 153433 DF15/25 (2 cav.)	225x175x35	515/370	1x250
8	151306	Menu Tray, ecoecho®	2	White	140160 DF10/20, 153433 DF15/25 (2 cav.)	225x175x35	515/370	1x250
9	115505	Menu Tray, ecoecho®	2	Black	140160 DF10/20, 153433 DF15/25 (2 cav.)	225x175x43	655/455	1x300
10	115504	Menu Tray, ecoecho®	2	White	140160 DF10/20, 153433 DF15/25 (2 cav.)	225x175x43	655/455	1x300
11	151307	Menu Tray, ecoecho®	3	Black	140158 DF10/20, 152440 DF15/25 (2 cav.)	225x175x34	430/225/165	1x250
12	151728	Menu Tray, ecoecho®	3	White	140158 DF10/20, 152440 DF15/25 (2 cav.)	225x175x34	430/225/165	1x250
13	115506	Menu Tray, ecoecho®	3	Black	140158 DF10/20, 152440 DF15/25 (2 cav.)	225x175x43	525/275/205	1x300
14	132346	Menu Tray, ecoecho®	3	White	140158 DF10/20, 152440 DF15/25 (2 cav.)	225x175x43	525/275/205	1x300
15	147599	Menu Tray	3	Black	147600 DF10/20	225x175x43	220/220/560	1x300



MATERIALS GUIDE

Different materials suit different needs. This guide will help you to make the right choice for your business.

SYMBOL	NAME	ECOECO®	TEMPERATURE*	DESCRIPTION OF MATERIAL	RECYCLING/DISPOSAL
	Bagasse	ecoecho®	-4°C to +100°C	Sugar cane fiber by-product	Compostable EN13432 or recycle as Carton/Paper
	Bioplastic	ecoecho®	-20°C to +120°C	Bioplastic from sugar and natural waxes	Recycle as Plastics
	CPLA	ecoecho®	-4°C to +100°C	Bioplastic from plant starch, crystalline polylactic acid	Compostable EN13432 (cutlery ASTM D6400 and ASTM D6868) or recycle as Plastics
	Grass Paper	ecoecho®	0°C to +90°C	Mix of locally harvested grass and forest fiber.	Recycle as Paper Packaging
	PBS	ecoecho®	-4°C to +40°C	Virgin plastic, polybutylene succinate	Compostable EN13432 or recycle as Plastics
	PLA	ecoecho®	-4°C to +40°C	Bioplastic from plant starch, polylactic acid	Compostable EN13432 or recycle as Plastics
	rPET	ecoecho®	-40°C to +70°C	Up to 100 % recycled PET,	Recycle as Plastics
	Cardboard	-	-20°C to +100°C	Cardboard from forest fiber	Recycle as Paper/Carton
	PAP (Paper)	-	-20°C to +100°C	Paper from forest fiber	Recycle as Paper/Carton

*Check specific temperature and time recommendation in catalogue

THE LIFECYCLE OF A DUNI PRODUCT

The life of a Duni product starts with the choice of material. We prefer renewable raw materials from trees and plants, which are responsibly grown and sourced. Leftover materials such as sugarcane fibres or recycled plastics are also a great way to upcycle and save resources.

Conscious convenience is a good reason to choose and use Duni products. We work hard to ensure good working conditions and limited environmental impact at our own and our suppliers' manufacturing sites.

At the end of their life, Duni products should be recycled, composted or incinerated for energy efficiency. Littering is never an alternative and landfill should be avoided. We strive to enable good waste handling alternatives of our products.



To discover more about **OUR BLUE MISSION**, visit our Corporate Social Responsibility page at Duni.com

SYMBOLS GUIDE



Designed for optimal stackability.



Leak resistant.



Microwave safe.



Lid or sealing film does not mist up.



Hinged lid tears off easily.



Oven safe.



Can be sealed by a Duniform® machine.



Can be customised with a logo, design or message.



Excellent insulation properties.



Made with wood from FSC®-certified forests or post-consumer waste.

The mark of responsible forestry

ecoecho® Innovative and eco-conscious design – for example made from biodegradable or recycled materials.



CHANGE IS IN YOUR HANDS!

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*This catalogue
is printed on
FSC®-certified
paper.*



BiOPak
It doesn't cost the earth